



AZ Trading & Inspection Services

BATALA COLONY FAISALABAD PAKISTAN

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Inspection Detail

Final Inspection Report (FIR)

Client	[REDACTED]		
Supplier	[REDACTED]		
Factory Address	[REDACTED] Faisalabad Pakistan		
Product	White Sweatshirt		
PO Number	[REDACTED]		
Style Number	[REDACTED]		
Location	Faisalabad	Ref. sample	Yes
Inspection Date	12-August-2021	Order Quantity	500 Pieces
Shipment Date	-	Qty available	500 Pieces (100 %)

OVERALL INSPECTION RESULT:

Beyond AQL Passed

(Client has the final decision to Reject or Approve)

IMPORTANT REMARKS

- 1/Factory had offered 100 Cartons.
- 2/Factory had called for final inspection so it conducted once at least 80% of production is completed. So factory will offer 100 cartons 100% production for inspection.
- 3/ As per protocol instruction, bulk products has compared with factory's Pre Production sample.
- 4/ Cartons were stored in floor instead of pallet
- 5/Cartons not completed so mark cartons number manually by inspector.
- 6/Cartons sticker not past till final packing.

Quality means doing it right when no one is looking



MEASUREMENTS AQL

Inspection standard	ANSI/ASQC Z1.4-1993	Sample Size	50 Pieces	
Sampling Plan	Single, Normal	Results		
Inspection Level	General II	Critical	Major	Minor
AQL		0	3	4
Number of Defective Units Found		0	1	1
Maximum Allowed		4		
No. of Inspected Units		50		
SAMPLE COLLECTION				
Number of defective samples collected by inspector			0	

SPECIFICATIONS CHECK

Quantity							
Expected Result			Result			Actual Comments	
Quantity will be failed if less than 80% packed/ 100 % finished			OK			Factory had offered 87 Cartons 100 % of Order / Booking Quantity 100 Cartons	
Quantity details of the order inspected							
PO Number	Style # - Color	Order		Shipping		Inspected	
		QTY	CTN	QTY	CTN	QTY	CTN
BCA08636	SOS 01-06	500	100	-	-	50	20
Total Quantity		500	100	-	-	500(100%)	20
Number on the inspected cartons				Cartons marking not marking yet			

Packing Material			
	OK	NOT OK	N/A
Sewn Label	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
User Info Sheet	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Tags	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Polybag Sticker	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Logo	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Carton Inspection			
	OK	NOT OK	N/A
Appearance of carton	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Printing	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Carton Marking/Sticker	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Carton Ply	5 Paly		

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Conformity (check 1 pc/size/color/style)

Checkpoint	Description	Result	Comments
Style & Colors	Conformity vs. final approved sample	N/A	As per protocol instruction, bulk products has compared with factory's Pre Production sample
Artwork & Logo	Bulk logo(s) vs. client's approval sample and	N/A	Logo printing is ok as per client instruction
Labels	Main Label conformity	N/A	Approved sample to compare however compared with factory reference sample Please refer below pictures
	Care Label conformity	N/A	
	Size Label conformity	N/A	

PACKING AND PACKAGING

Checkpoint	Description	Results	Comments
Retail Compliance (Check 1pc/size/color/style)	Hang tag quality/accuracy	N/A	No hang
	Hanger quality/size/type	N/A	No Hanger
	Price ticket quality/accuracy	N/A	No Price ticket
	Country of Origin	N/A	No origin
	EZ Size	N/A	No EZ found
	Folding instructions/method	N/A	Follow as per customer instruction
	Fiber Content	OK	80% Cotton 20 % Polyester
	Individual Poly bag warning/size/quality	OK	No individual poly bag found 1 master poly bag in red color
	Carton front and side mark conformity	OK	Check has been done and found Ok
	Carton quality (number of Piles)	OK	Carton quality found 5 plies
	UPC Number accuracy	OK	N/A

Dimensions & Weight of export cartons (5 cartons)	Results	Carton Number	Style #	L x W x H (Inch)	Weight (Kg)
	Ok	1-S	SWS01	15 x 13 x 6	2.54
	Ok	4-M	SWS02	15 x 13 x 6	3.31
	Ok	12-L	SWS03	15 x 13 x 6	3.02
	Ok	15-2XL	SWS05	15 x 13 x 6	3.23
	Ok	20-3XL	SWS06	15 x 13 x 6	3.43

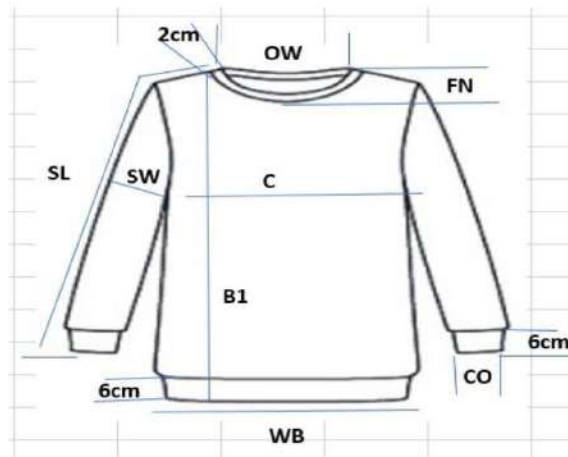
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MEASUREMENT TABLE Actual Findings

Product Dimention Sheet

SWEAT SHIRT ROND NECK L/S BCA08636		TOL/+ -	S			Average	M			Average	L			Average	XL			Average	XXL			Average	3XL			Average
C	CHEST	-1	53				56				59				62				65				68			
			52	51	52	51.67	59	55	56	56.67	59	60	61	60	63	63	63	63	65	65	64	64.67	68	68	68	68
B1	FRONT LENGHT COLLAR POINT	-1	66				69				72				75				78				81			
			68	68.5	68	68.17	73	71	71	71.67	72	72	72	72	77	75	76	76	78	78	77.5	77.83	83	82.5	83	82.83
SL	SLEEVES LENGHT COLLAR POINT	-1	73				77				81				84				87				90			
			72.5	73	73	72.83	81	77	80	79.33	83	80	82.5	81.83	84	85	84	84.33	87	87	88	87.33	90	91	90	90.33
CO	CUFF OPENING	-0.5	10				10				11				11				12				12			
			9.5	9.5	9	9.333	10	10	9	9.667	10	10.5	10	10.17	10.5	10.5	10.5	10.5	11.5	12	12	11.83	11	12	11.5	11.5
SW	SLEEVE WIDTH	-1	23				24				25				26				27				28			
			23	23	23.5	23.17	24	23	24	23.67	24	25	25	24.67	25	24	24	24.33	26.5	27	27	26.83	27	27.5	28	27.5
OW	COLLAR OPENING	-0.5	18				19				19				20				21				22			
			16	16	16.5	16.17	16.5	16	16.5	16.33	17	17.5	17	17.17	17	17.5	18	17.5	17	18	17.5	17.5	18.5	18	17	17.83
FN	FRONT NECK	-0.5	9				9				10				10				10				10			
			9	9	9	9	9	9	10	9.333	9	8.5	9.5	9	9.5	9.5	11	10	11	10.5	11	10.83	10	11	10	10.33
WB	WIDTH BOTTOM	-1	52				54				57				60				63				66			
			47	47.5	47	47.17	52	50	50	50.67	53	53	53.5	53.17	55	56	56	55.67	58	58	58	58	60	59.5	60	59.83



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PRODUCT PICTURES



1. Cartons Stock

2. Cartons Stock



3. Cartons Weight

4. Cartons Weight

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PRODUCT PICTURES



5. Carton Weight



6. Samples Size



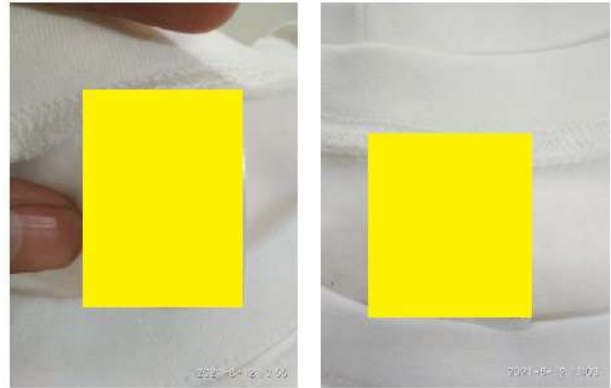
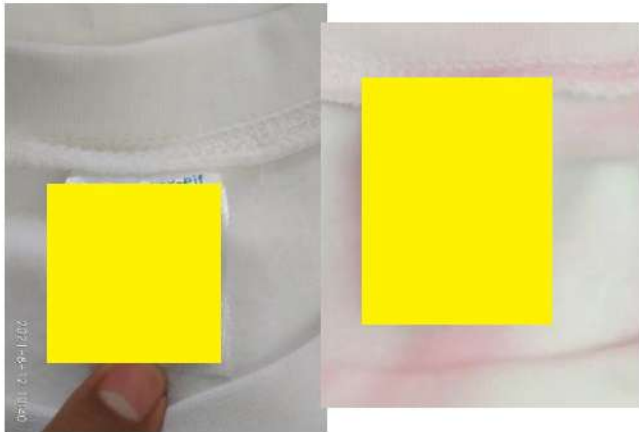
7. Shirt Printing



8. Master Polybag Packing

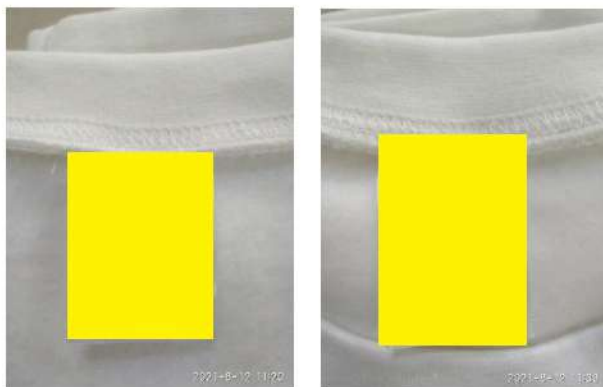
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PRODUCT PICTURES



9. Swing Label S - M

10. Swing Label L - XL



11. Swing Label 2XL - 3XL

12. Carton Drop Test



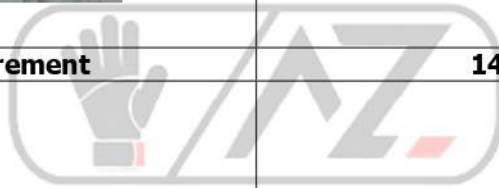
PRODUCT PICTURES



13. Carton Measurement



14. Carton Measurement



15. Major Oil Stain Fault



16. Major Oil Satin Fault

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INSPECTOR GENERAL OBSERVATIONS:

Lighting condition during Inspection	Good
Cleanliness of the Inspection room	Rather Clean
Factory general condition, example: broken window, water on the floor	Good
Factory did not provide enough workers to help the Inspections	Enough Workers
Whether the Gage / Equipment Used has been calibrated	No

IMPORTANT NOTES

THE ABOVE RESULT REFLECTS AZ INSPECTION FINDINGS AT THE TIME AND PLACE OF INSPECTION. THIS REPORT DOES NOT RELEASE THE BUYER OR SELLER FROM CONTRACTUAL RESPONSIBILITIES, NOR DOES IT PREJUDICE THE BUYER'S RIGHT OF CLAIM TOWARD THE SELLER/SUPPLIER FOR COMPENSATION FOR ANY APPARENT AND/OR HIDDEN DEFECTS NOT DETECTED DURING INSPECTION OR OCCURRING ANYTIME THEREAFTER



End of the Report

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